5 Why Analysis

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| Problem: |
| Cause 1: | Cause 2: | Cause 3: | Cause 4: | Cause 5: |
| Why? | Why? | Why? | Why? | Why? |
| Why? | Why? | Why? | Why? | Why? |
| Why? | Why? | Why? | Why? | Why? |
| Why? | Why? | Why? | Why? | Why? |
| Why? | Why? | Why? | Why? | Why? |